

1. Insert bolts (1) and secure it with nuts (2) as shown on Fig. 1
2. Attach MIG bottle holder (9) using 2 provided screws (7) and nuts (8) for the top holes and 2 existing screws (12) for the bottom holes as shown on Fig. 2
3. Tighten all bolts firmly.
4. Attach two eye bolts as shown in Fig 2. and attach the chain (10)
5. Insert MIG welder and place it on top of the bolts you attached in Step 1 secure the MIG welder with aprovided washer (6) and nut (2).

### Part List:




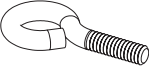

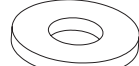


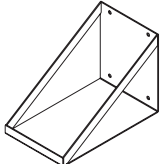
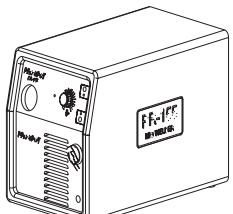


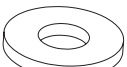
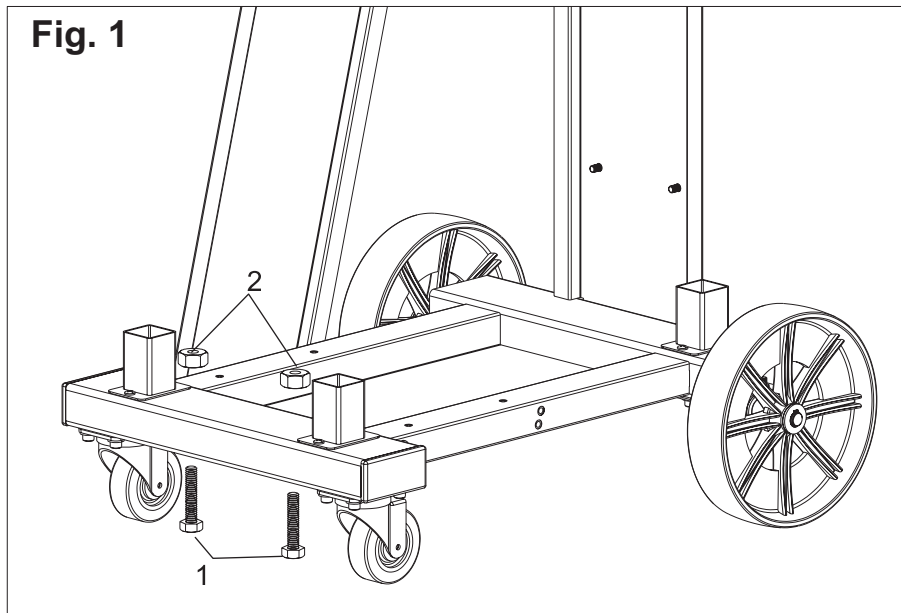
<b>1: S-204</b> ½ - 13 x 3" Bolt  2ea.	<b>2: N-20</b> ½ - 13 Nut  4ea.	<b>3: N-06</b> ¼ - 20 Nut  4ea.	<b>4: S-48</b> ¼ - 20 Eye Bolt  2ea.	<b>5: W-20</b> ¼" Washer  2ea.	<b>6: W-15</b> ¼" Lock Washer  4ea.
<b>7: S-170</b> M8-16 Screw  2ea.	<b>8: N-38</b> M8 Nut  2ea.	<b>9: PR-2000-23L</b> Bottle Holder  1ea.	<b>13: PR-155</b> 155A MIG Welder  1ea.	<b>14: M-131</b> Euro Plug  1ea.	
<b>10: M-88</b> Chain  54"	<b>11: W-24</b> ½" Washer  2 ea.				

Fig. 1



**Please NOTE:** Side Member on this drawing has been removed for viewing purposes only! **Do not** remove side member on your welder during installation.

Fig. 2

